

Work Order ID 88050

88050

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Wednesday, July 25, 2012 2:56:39 PM

Item ID: D206-549-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Console Assembly
 Start Date: 7/24/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/25/2012 Req'd Qty: 1.00 *1* Customer: CU-DAR001
 Reference: RMA RA111385 - RETURN

Approvals: Process Plan: mf Date: 12-09-25 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 111385 D206-549-011X1 B17452

ADD MS20470AD4-5 RIVETS X 28 TO COMPLETE KIT

ID AND STOCK UNDER NEW BATCH NUMBER

ADD PAPERWORK

110

Identify as per dwg & Stock Location: 30

0.00

110

Packaging

Packaging

Memo

0.00

ADD MS20470AD4-5 X 28 B 120142

DART				TEL: 1-613-632-3336	
TRANSPORT CANADA APPROVAL #09-89				FAX: 1-613-632-4223	
P/N	D206-549-011	CHG	CHG002		
DESC	Avionics Console	STC	SH89-28		
LOT	B17452	STC	SR00551NY		
MODEL	206A/B/L/L1/L3/L4	STC			
MADE IN CANADA					

12/7/308

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Item ID: D206-549-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Console Assembly

Stop ***NS2***

Start Date: 7/24/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/25/2012 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111385

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Memo

0.00

Quality Control

CH6002

12/7/31

ML 12/07/30

Picklist Print

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Work Order ID: 88050

Parent Item: D206-549-011

Parent Item Name: Console Assembly

Start Date: 7/24/2012

Required Date: 7/25/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-01-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-549-011 Console Assembly		Manufactured	No				Each	14.0000		1		17 452	

Location Loc Qty Loc Code

Mezz 14
17452 14

MS20470AD4-5
Rivet, Universal Head

Purchased No Each 2,634.0000

28

Location Loc Qty Loc Code

334 1500
122452 1500
ST319 1134
118405 389
120142 745

120142

12/2/20

①

RA111385 D206-549-011

B17452

Received @ Dart July 18th, 2012
Inspected@ Dart July 21st, 2012

Customer: NEW AIR HELICOPTERS
Customer Contact: JESSICA PARKER
Shipped from: LOGAN UT USA

Instructions for RA 111385 D206-549-011 B17452 CHG002

- Kit NOT complete
- MISSING MS20470AD4-5 RIVETS x28
- Create a work order to add missing hard ware to kit then restock
- Needs new PAPER WORK & LABELS
- Needs new BATCH #

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**